

Work Order ID 77704

77704

Page 1

Monday, December 19, 2011 7:59:00 AM

Item ID: D3591-1

Accept

NC000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 12/19/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/20/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

I3591

Rev B

100

0.00

100

CONVENTIONAL LATHE

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per dwg D35912-Debur

11/12/19

6

110

0.00

110

QC2-Inspect parts off machine F/ I/FAIB

QC

Memo

0.00

Quality Control

11/12/19

120

0.00

120

QC8-Inspect parts - second check

QC

Memo

0.00

Quality Control

11.12.19

6

Work Order ID 77704

77704*

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Monday, December 19, 2011 7:59:00 AM

Item ID: D3591-J

Accept

NS000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 12/19/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/20/2011 Req'd Qty: 6.00

6

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: FP-13

0.00

130

Packaging

Memo

0.00

Packaging

x6 0 11/12/19
COUNTED & MEASURED

140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/12/19

11-12-19
(6)

Picklist Print

Monday, December 19, 2011 7:58:19 AM

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Work Order ID: 77704

Parent Item: D3501-1

Parent Item Name: Bushing

Start Date: 12/19/2011

Required Date: 12/20/2011

Start Qty: 6.00

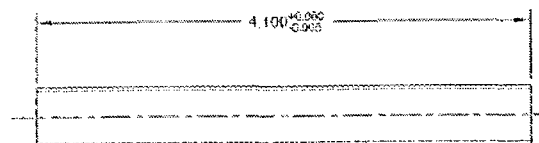
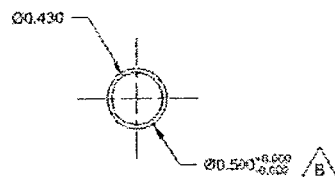
Required Qty: 6.00

Comments: IPP A 07.02.01 new issue EC
IPP Rev:B 08-01-10 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	B n Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035 304 RD Tube .500 x .035 W		Purchased	No			100		22.3053	0.35	2.2105263			

Location	Loc Qty	Loc Code
MAT0.7	122.305272	
115535	0.913	
116720	1.66068	
117598	7.6415923	
119160	12.09	
119644	100	

2.4 ~~11/12/19~~







D3591-1 BUSHING

RELEASED
08-09-07/10

NOTES:

- 1) MATERIAL: AISI 304/316 SS, Ø0.500, 0.035 WALL SEAMLESS ROUND TUBING
REF. DART SPEC M304TRO.500W.035
OR: AISI 303/304/316 SS, ROUND BAR
REF DART SPEC M303RM/M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 0.5 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: NA

8	DRAWING UPDATED TO 'B' SIZE FORMAT AND CURRENT STANDARDS. 2N D3 TOLERANCE WAS -0.005. MATERIAL UPDATED TO ALLOW PART TO BE MACHINED TO MAINTAIN TOLERANCE. (SEE NCR 008-074 FOR FURTHER DETAILS.)		AJS	08.08.25
A	NEW ISSUE		PH	07.01.18
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO	REV. B	
MFG. APPR.		D3591	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		BUSHING	NT	
DATE	08.08.25	COPYRIGHT © 2007 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DRAWING MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.		